

**IN THE CLAIMS:**

Please amend the claims to read as set forth below.

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1. (Currently Amended) Method in sequential winding stations which are located in a production line processing a paper web at successive stages, comprising the steps of:

providing a full-width paper web issuing from a paper machine having a production width;[,  
and]  
providing a plurality of first reel spools;  
reeling said full-width paper web [in a first reel-up] around [a first reel spool] one of said plurality of first reel spools in a first reel-up to form a reel;  
passing said reel to an unwinding station;  
unwinding the full-width paper web [in an unwinding station] from the reel in said unwinding station and returning the empty first reel spool to said first reel-up;  
passing said full-width paper web to a finishing machine [for paper];  
passing the full-width paper web through the finishing machine; [for paper and corresponding substantially to the production width of the paper machine is reeled]  
providing a plurality of second reel spools;  
reeling said full-width paper web [in a second reel-up] around [a second reel spool] one of said second reel spools in a second reel-up to form a reel;[,]  
wherein [the first reel spool arranged between the paper machine and the unwinding station has a different dimension, than the second reel spool] each of said plurality of first reel spools employed at said first reel-up and passed to said unwinding station having a different dimension than

each of said plurality of second reel spools.

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Claim 2 (Cancelled).

3. (Currently Amended) Method according to claim 1 [2], wherein the unwinding station [of the finishing machine] is a continuous unwinding station[, in which the web is continuously led from successive reels to the finishing machine].

4. (Currently Amended) Method according to claim 1 [2], wherein the second reel spool [whose dimensions differ from those of the first reel spool used in the area between the first reel-up of the paper machine and the unwinding station of the finishing machine for paper, is used in the production line in the second reel-up of the finishing machine for paper and from there onwards] further comprising the steps of:

employing said plurality of said second reel spools during subsequent stages of the production line after said second reel-up.

5. (Currently Amended) Method according to claim 1, wherein in the first reel-up [of the paper machine,] larger amounts of paper web are reeled on the first reel spool than is reeled on the second reel spool in the second reel-up [of the finishing machine for paper].

6. (Previously Amended) Method according to claim 1, wherein the finishing machine for paper is a coater for paper or an off-line calender.

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7. (Currently Amended) Method in sequential winding stations which are located in a production line for processing a paper web at successive stages, comprising the steps of:

providing a full-width paper web issuing from a preceding production stage [is reeled] and reeling the full-width paper web in a first reel-up around a first reel spool to form a first reel, unwinding the full-width paper web from the first reel in an unwinding station, and reeling the full-width paper web [is reeled] in a second reel-up around a second reel spool to form a second reel, wherein a larger [lager] amount of paper is reeled onto said first reel spool in said first reel-up than is wound onto said second reel spool in said second reel-up.

8. (Currently Amended) Method according to claim 7, [wherein the paper web issuing from the paper machine is reeled in the first reel-up around said reel first spool to form a reel, the paper web is unwound in an unwinding station from the reel to a finishing machine for paper, and the paper web passed through the finishing machine for paper is reeled in said second reel-up around the second reel spool to form a reel, and wherein the first reel-up of the paper machine contains larger amounts of paper web reeled on the reels than in the second reel-up of the finishing machine for paper] further comprising the steps of:

passing said full-width paper web through a finishing machine before winding said full-width paper web on said second reel spool in said second reel-up.

9. (Currently Amended) Production line [comprising] including sequential winding stations,  
[in which a paper machine producing a full-width paper web,] comprising:

a paper machine producing a full-width paper web;

a first reel-up for the paper machine for forming a first reel;

an unwinding station structured and arranged to unwind the [machine reels] first reel;

a finishing machine for paper, said finishing machine processing the full-width paper web  
received from said unwinding station; and

a second reel-up of the finishing machine for forming a second reel;

wherein [at least the first reel-up of the paper machine is dimensioned for larger diameters  
of reels than the second reel-up designed to reel the full-width paper web from the finishing machine  
for paper] said first reel has a larger diameter than said second reel.

10. (Cancelled).

11. (Currently Amended) Method for modernizing a production line comprising sequential  
winding stations, wherein in the production line a paper machine producing a full-width paper web,  
a reel-up for the paper machine, an unwinding station of a finishing machine for paper, the finishing  
machine for paper processing the full-width paper web, and a second reel-up of the finishing  
machine for paper are located one after the other, said method comprising the steps of:

[wherein in the modernization at least] structuring the reel-up of the paper machine so that  
it is dimensioned for larger [diameters of] diameter reels to be reeled from the paper web than the  
reel-up designed to reel the full-width paper web from the finishing machine for paper.

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12. (Currently Amended) Method according to claim 11, wherein [also] the unwinding station of the finishing machine for paper is dimensioned for larger diameters of reels to be reeled from the paper web than the reel-up of the finishing machine for paper.

13. (Previously Added) Method according to claim 1, wherein said first reel spool has a larger diameter than said second reel spool.

14. (Cancelled).

15. (Currently Amended) Method according to claim 7, wherein said larger amount of paper reeled on to said first reel is at least twice the amount of paper reeled onto said second reel [first reel spool has a diameter that is at least twice a diameter of said second reel spool].

16. (Currently Amended) Method according to claim 8, wherein said larger amount of paper reeled on to said first reel is at least twice the amount of paper reeled onto said second reel [first reel spool has a diameter that is at least twice a diameter of said second reel spool].

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